



ABSTRACT OF THE DISCLOSURE

A tool or workpiece holder comprised of a hydraulic circuit in a cartridge located in the holder's axial bore. The cartridge comprising (i) an inner wall surrounding and forming an inner clamping bore, (ii) an outer shell surrounding the inner wall, (iii) at least one positioning ring, (iv) a hydraulic circuit, (v) a deformable clamping band in the inner wall, (vi) hydraulic fluid filling the hydraulic circuit, (vii) an actuator for compressing the hydraulic fluid in the hydraulic circuit.

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